

# **Grivory HB5299**

# EMS-GRIVORY | a unit of EMS-CHEMIE AG

#### Product Information

Product designation according to ISO 1874:

DA MANDOMANDI ENICE 10 040

PA MXD6/MXDI, FNST, 12-040			
Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	4000 / -	MPa	ISO 527-1/-2
Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	218 / -	°C	ISO 11357-1/-3
Other properties	dry / cond	Unit	Test Standard
Water absorption	5.5 / -	%	Sim. to ISO 62
Humidity absorption	2 / -	%	Sim. to ISO 62
Density	1210 / -	kg/m³	ISO 1183
Film Properties	dry / cond	Unit	Test Standard
Maximum strain (parallel)	4.5 / -	%	ISO 527-3
Maximum strain (normal)	3.5 / -	%	ISO 527-3
Elmendorf Tear resistance (parallel)	5 / -	N	ISO 6383-2
Elmendorf Tear resistance (normal)	5 / -	N	ISO 6383-2
Trouser Tear resistance (parallel)	10 / -	N/mm	ISO 6383-1
Trouser Tear resistance (normal)	10 / -	N/mm	ISO 6383-1
Gloss, 60°	150 / -	-	ISO 2813
WVTR at 23°C/85%r.h.	6 / -	g/(m²*d)	DIS 15106-1/-2
Oxygen transmission rate at 23°C/0%r.h.	4 / -	cm <sup>3</sup> /(m <sup>2</sup> *d*bar)	DIS 15105-1/-2
Oxygen transmission rate at 23°C/85%r.h.	4 / -	cm <sup>3</sup> /(m <sup>2</sup> *d*bar)	DIS 15105-1/-2
Carbon Dioxide transm. rate at 23°C/0%r.h.	15 / -	cm <sup>3</sup> /(m <sup>2</sup> *d*bar)	DIS 15105-1/-2
Carbon Dioxide transm. rate at 23°C/85%r.h.	15 / -	cm3/(m2*d*bar)	DIS 15105-1/-2
Stress at break, parallel	110	MPa	ISO 527-3
Stress at break, normal	100	MPa	ISO 527-3
Rheo/Phys properties	dry / cond	Unit	Test Standard
Melt volume-flow rate	50 / -	cm <sup>3</sup> /10min	ISO 1133
Temperature	275 / -	°C	ISO 1133

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Melt volume-flow rate	50 / -	cm <sup>3</sup> /10min	ISO 1133	
Temperature	275 / -	°C	ISO 1133	
Load	5 / -	kg	ISO 1133	

#### Characteristic

### Processing

Extrusion - cast film, Extrusion - blow molding, Blown Film Extrusion, Other Extrusion

#### **Special Characteristics**

Transparent

# Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

# **Product Attributes**

Barrier Properties, High viscosity, Partially aromatic Polyamide

## Packaging

Blow moulded containers, Injectionstretchblowmoulded containers, Non oriented film, Oriented film, Paper coating, Tubes, Medical packaging

# **Food Contact**

EU Requirements, FDA

Created: 2011-02-11 Source: www.materialdatacenter.com

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