

## TK6070 和常用 PLC 接线图

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**TK6070I 与常见 PLC 接线 (TK6070i 只有一个公座, 通讯线 HMI 侧均是母头)**

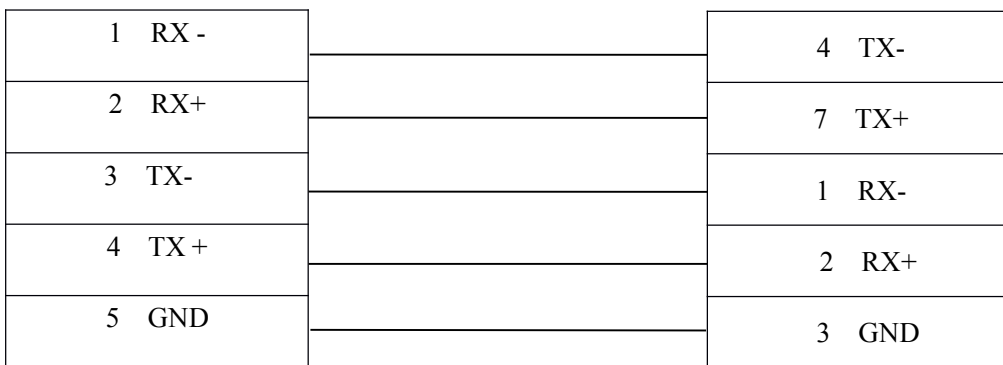
**三菱 MITSUBISHI**

**TK6070IH**

COM 2 RS4854w  
9p D-SUB

**三菱 FX series PLC**

CPU RS422 Port  
8 针圆形 Female



**TK6070IH**

COM 2 RS4854w  
9p D-SUB

**三菱 PLC**

CPU RS422 Port  
8 针圆形



**TK6070IH**

**三菱 RS485 BD 模块**

COM 2 RS4854w  
9p D-SUB



**TK6070IH**

**三菱 RS232 BD 模块**

COM 1 RS232  
9p D-SUB



**TK6070IH**

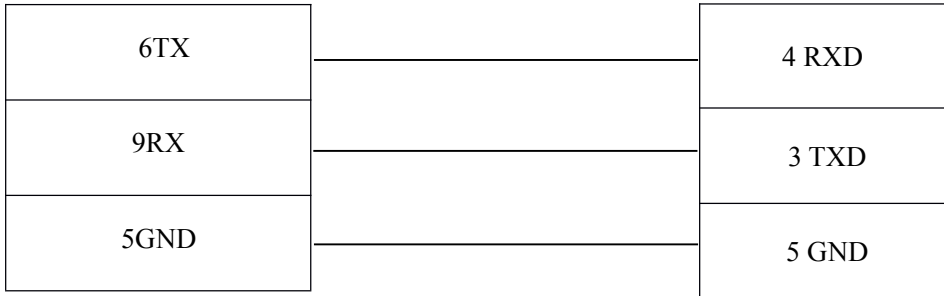
**三菱 AJ71C24 系列 RS422 接线**

COM 2 RS4854w  
9p D-SUB



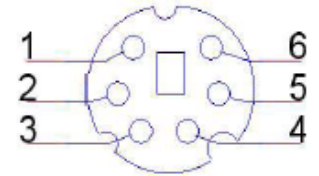
### TK6070IH

COM 1 RS232  
9p D-SUB



### 三菱 Q00

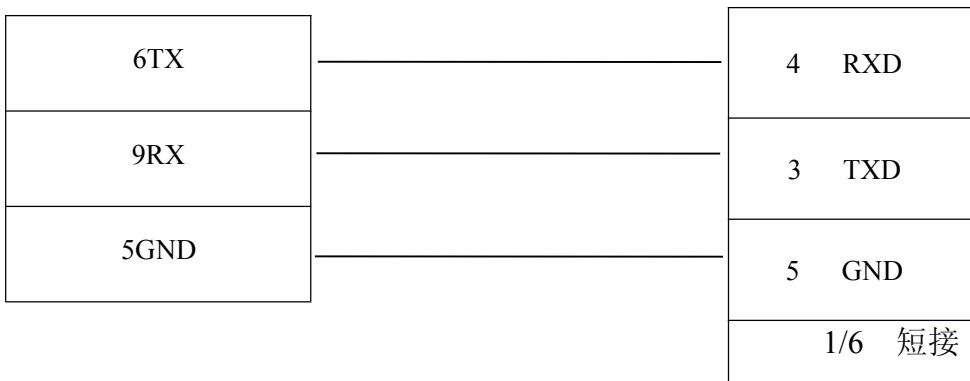
CPU Port  
Mini 6 针圆形



MINI-DIN 6Pin Male  
Contact side

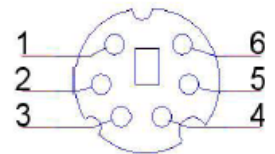
### TK6070IH

COM 1 RS232  
9p D-SUB



### 三菱 Q02

CPU Port  
Mini 6 针圆形



MINI-DIN 6Pin  
Female

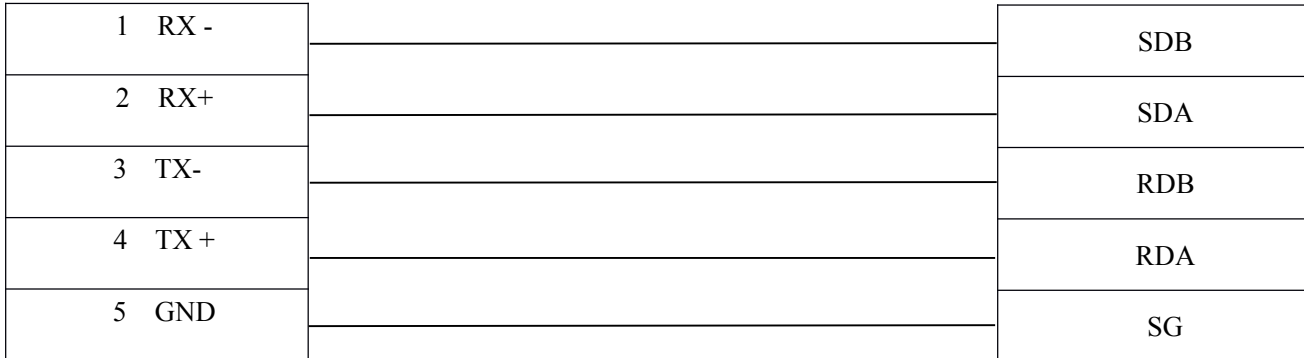
**K6070IH**

COM 2 RS4854w

9p D-SUB

**三菱 QJ71C24 CH2**

RS422 接线



**SIEMENS**

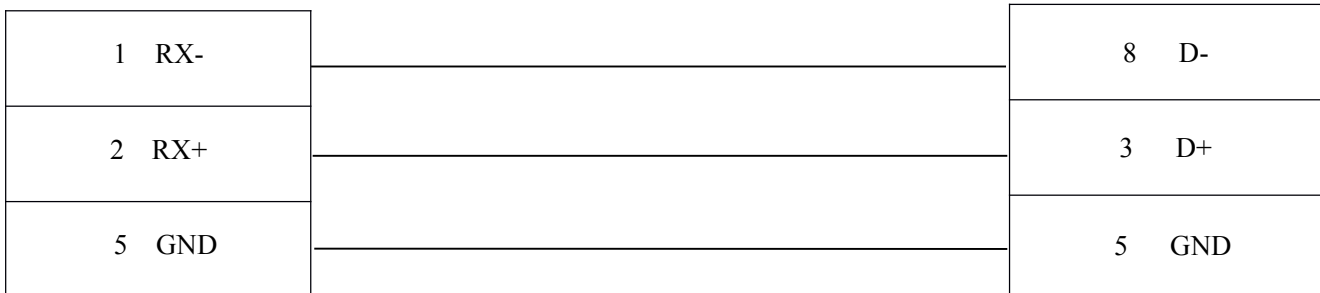
**TK6070IH**

COM 2 RS4854w

9p D-SUB

**西门子 S7200/S7300**

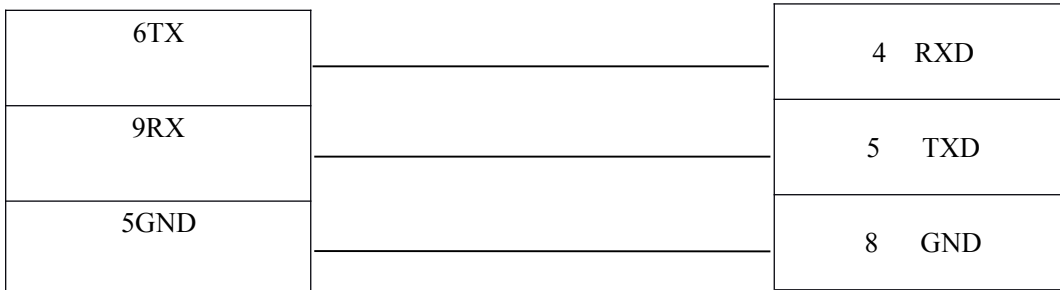
9p D-SUB Female



## 台达 DVP

### TK6070IH

COM 1 RS232  
9p D-SUB



### 台达 DVP

CPU Port  
8 针 DIN Female



8Pin Mini-Din Female

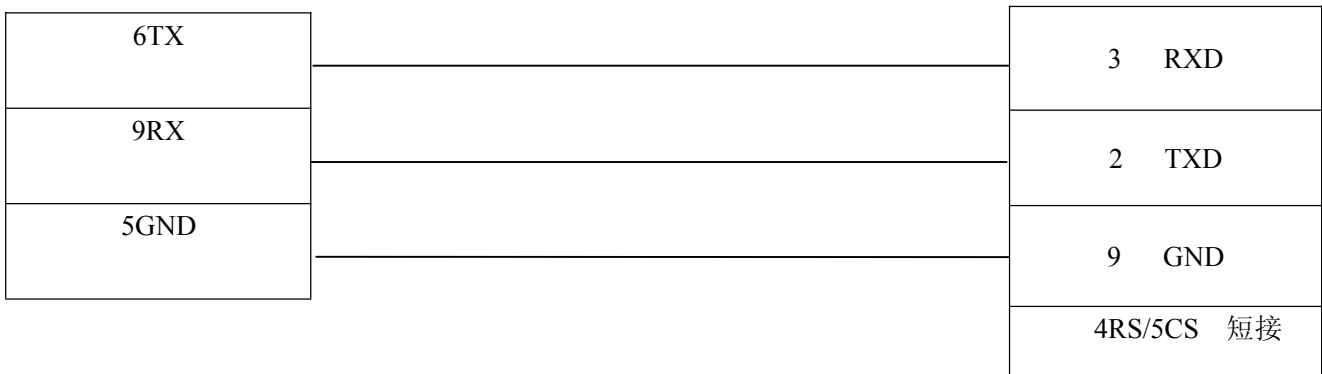
## OMRON

### TK6070IH

COM 1 RS232  
9p D-SUB

### OMRON CJ1/CS1(CP1L/CP1H/CJ1M/CJ1H/CJ1G/CS1H/CS1G)

CPU RS232 9P  
D-SUB Female



**TK6070IH**

COM 2 RS4854w  
9p D-SUB

**CP1W-C1F11**

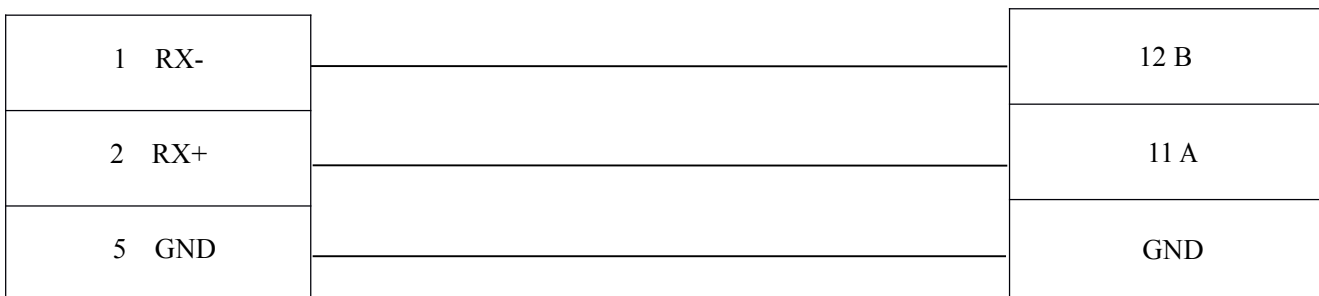
RS422 Port



**TK6070IH**

COM 2 RS485 2w  
9p D-SUB

**OMRON E5CN**





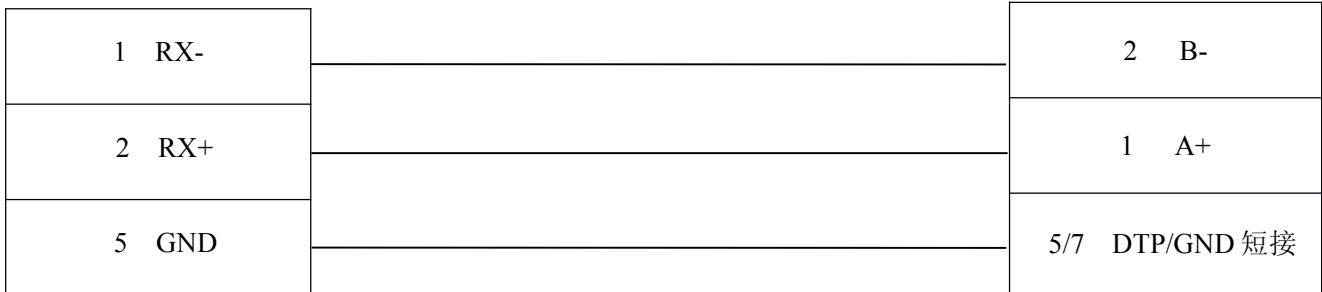
## Schleicher Modicon

### TK6070IH

COM 2 RS485 2w  
9p D-SUB

### TWIDO Port1

RS485 port  
8p mini-din Female

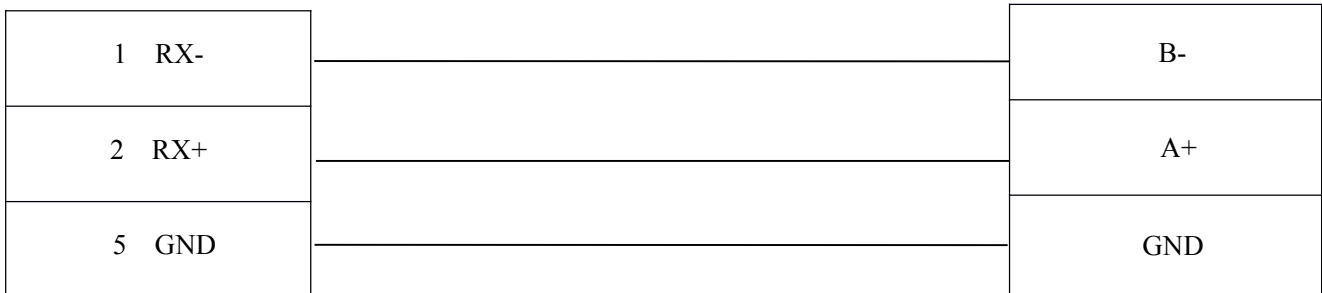


### TK6070IH

COM 2 RS485 2w  
9p D-SUB

### TWIDO Port2

RS485 port  
3p Terminal



**TK6070IH**

COM 1 RS232  
9p D-SUB

6TX
9RX
5GND

**TWIDO Port2**

RS232  
9P D-SUB Female

2 RX
3 TX
5 GND



**TK6070IH**

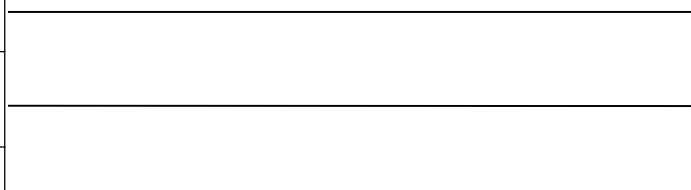
COM 1 RS232  
9p D-SUB

6TX
9RX
5GND

**Schleicher XCS20**

RS232 X1  
9P D-SUB Male

2 RD
3 TD
5 GND



**TK6070IH**

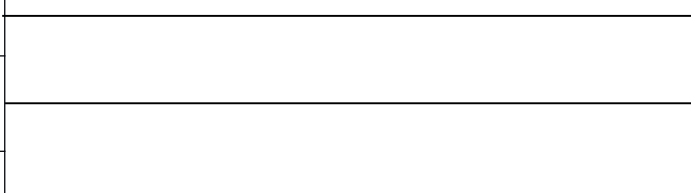
COM 1 RS232  
9p D-SUB

6TX
9RX
5GND

**Schleicher XCX300**

RS232 Port

RXD
TXD
GND



**TK6070IH**

COM 2 RS485 4w  
9p D-SUB

**Schleicher XCX300**

RS422 Port



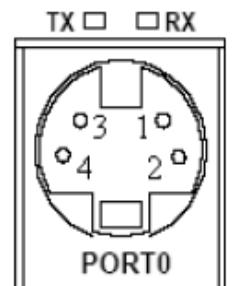
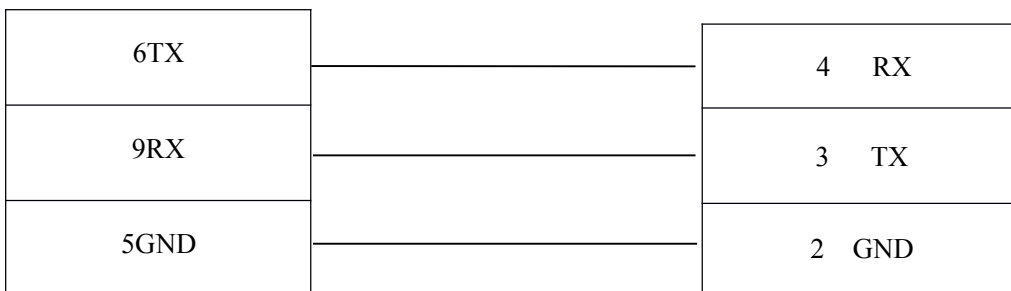
## FATEK 永宏

### TK6070IH

COM 1 RS232  
9p D-SUB

### FBs Port0

RS232  
4P Mini-Din Male

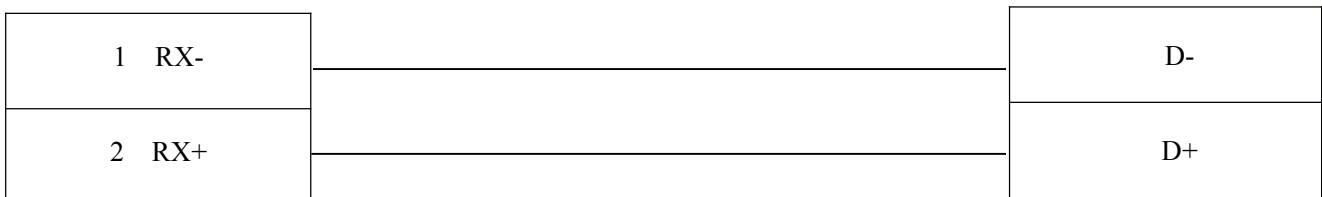


### TK6070IH

COM 2 RS485 2W  
9p D-SUB

### FBs communication

Module  
3p Terminal Block

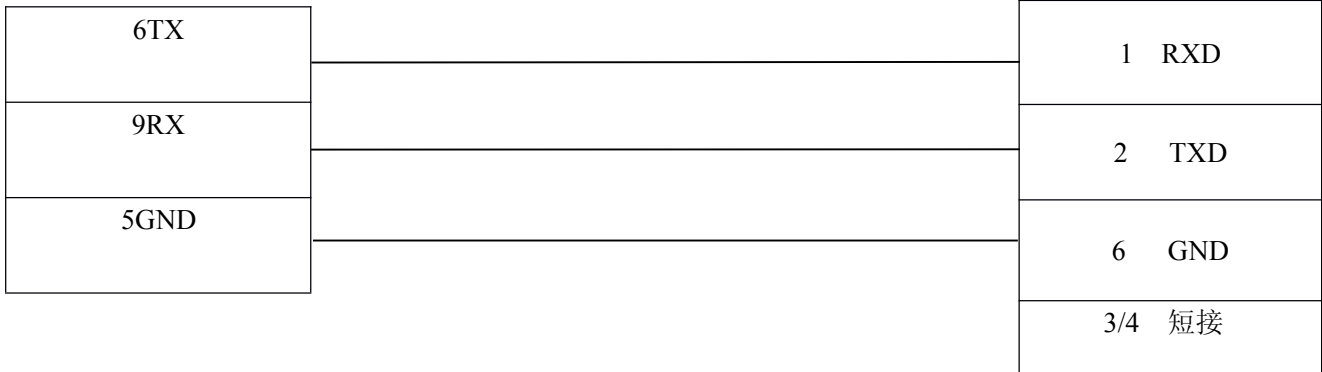


**TK6070IH**

COM 1 RS232  
9p D-SUB

**FB CPU Port**

15P D-SUB Male

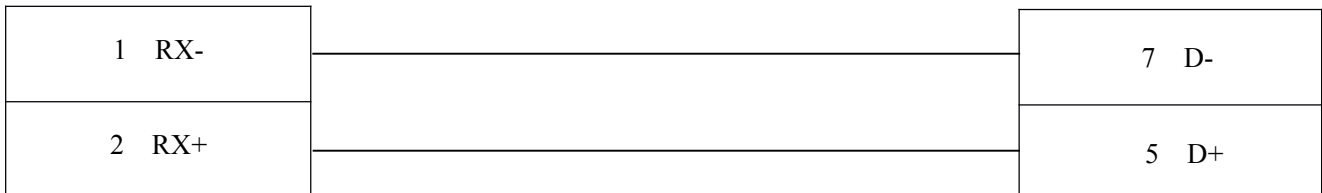


**TK6070IH**

COM 2 RS485 2W  
9p D-SUB

**FB CPU Port**

15P D-SUB Male



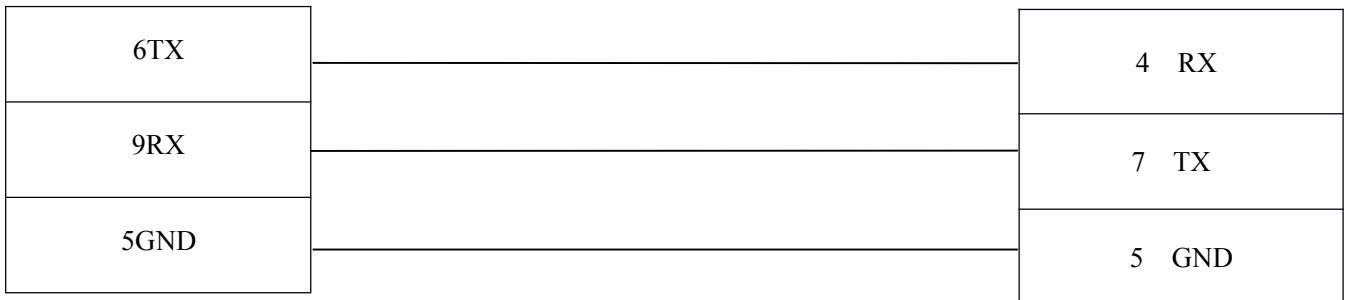
## LS

### TK6070IH

COM 1 RS232  
9p D-SUB

### (K80S , K200S,K300S,K1000S)CPU Port Cnet I/F

RS232  
9P D-SUB Female

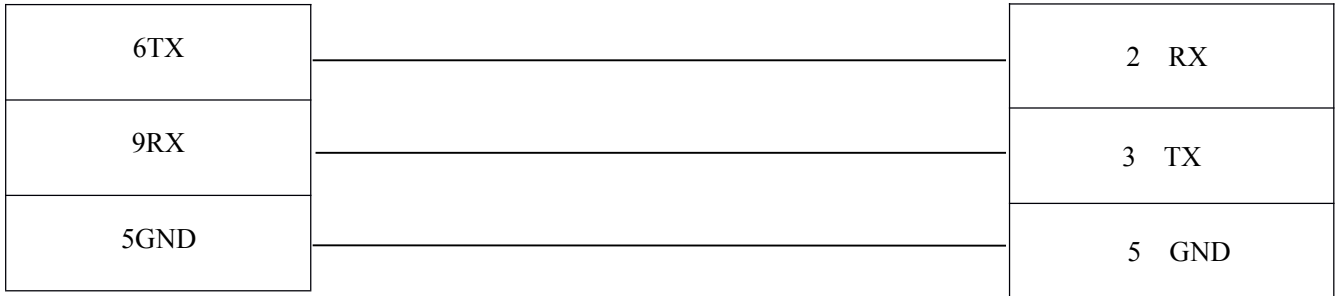


**TK6070IH**

COM 1 RS232  
9p D-SUB

**K10S1/K80S/K120S/K200S/K300S/K1000S**

CPU Port RS232  
9P D-SUB Female

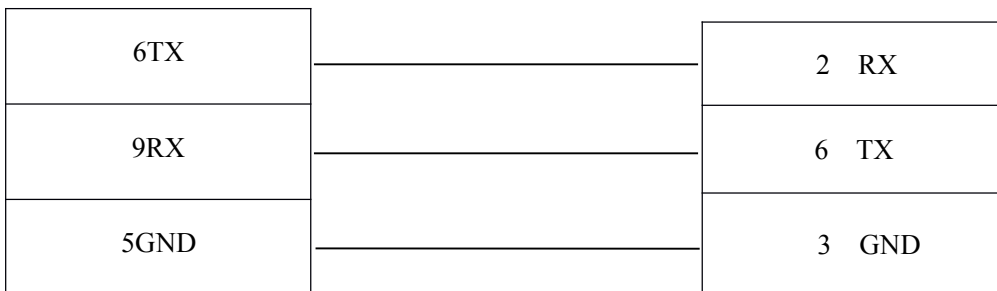


**TK6070IH**

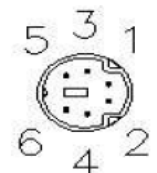
COM 1 RS232  
9p D-SUB

**XGB Main unit**

RS232  
6P female



5pin female pinout



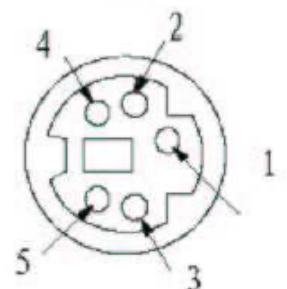
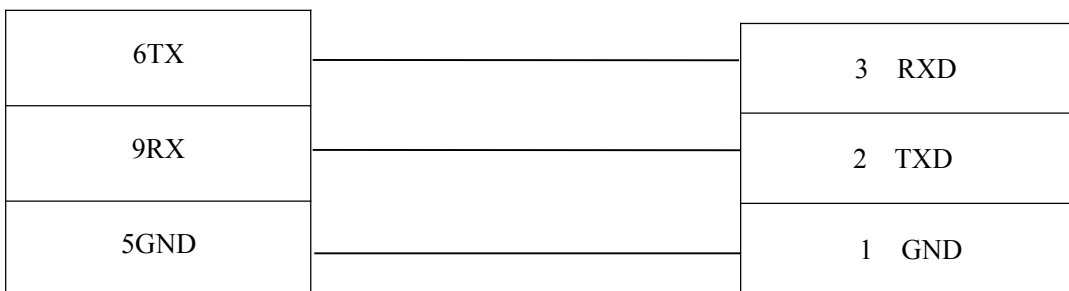
**Panasonic 松下**

**TK6070IH**

COM 1 RS232  
9p D-SUB

**FP0 , FP2 , FP2SH,FPM**

CPU Tool Port  
5PMini DIN RS232



**TK6070IH**

COM 1 RS232  
9p D-SUB

**FP0 CPU RS232**

3P Terminal

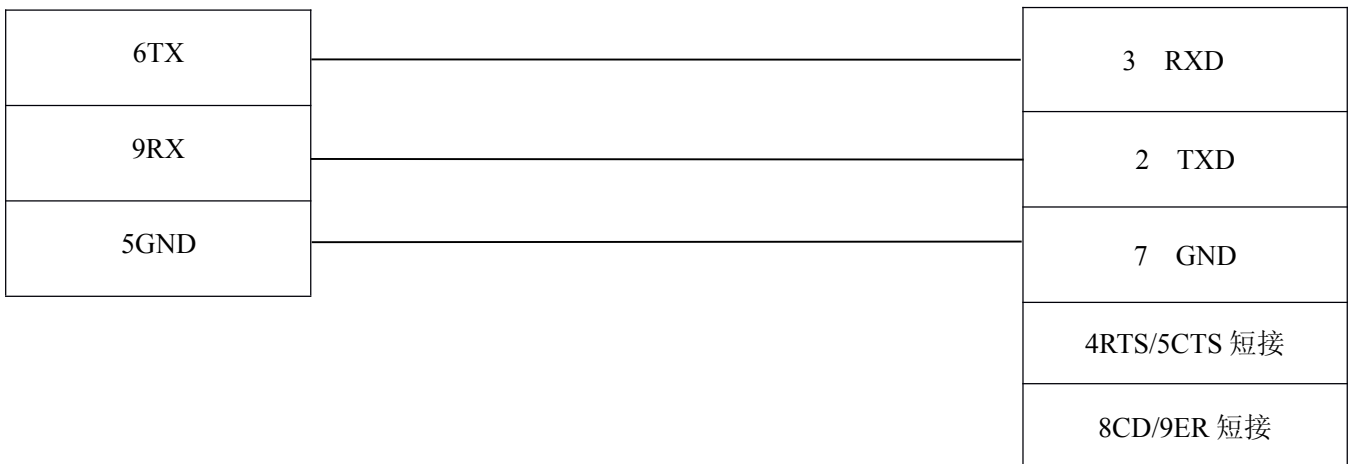


**TK6070IH**

COM 1 RS232  
9p D-SUB

**FP1 , FP2 , FP2SH,FP10SH**

CPU  
9P D-SUB Male



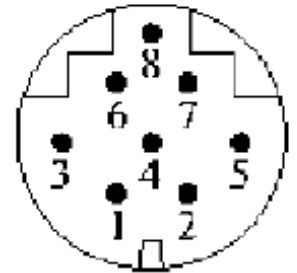
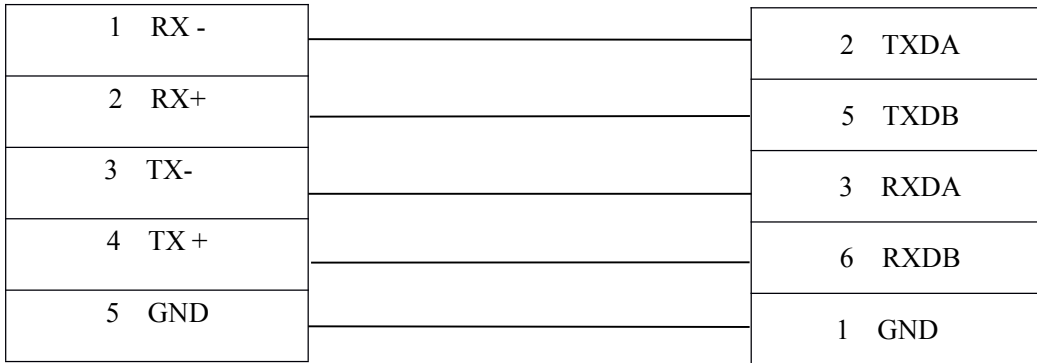


**TK6070IH**

COM 2 RS485 4W  
9p D-SUB

**FP1**

CPU RS422 Port  
Hirose 8Pin Port



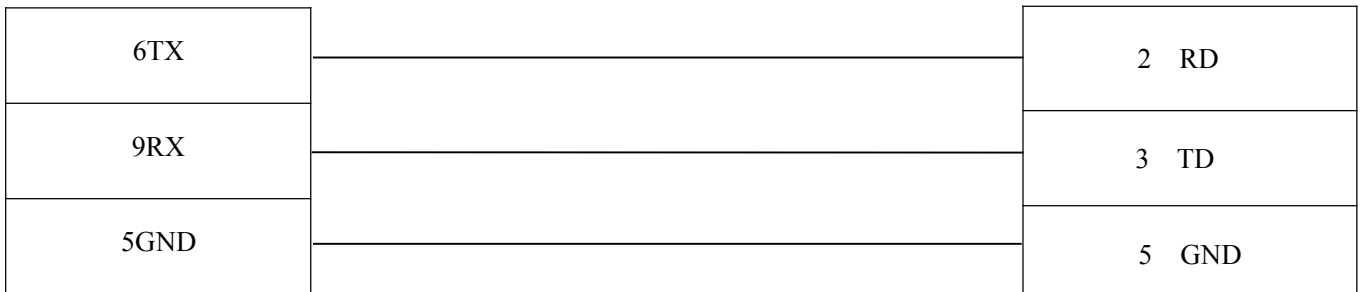
**Allen-Bradley**

**TK6070IH**

COM 1 RS232  
9p D-SUB

**AB(ControlLogix,CompactLogix) CPU CH0**

RS232  
9P D-SUB Male

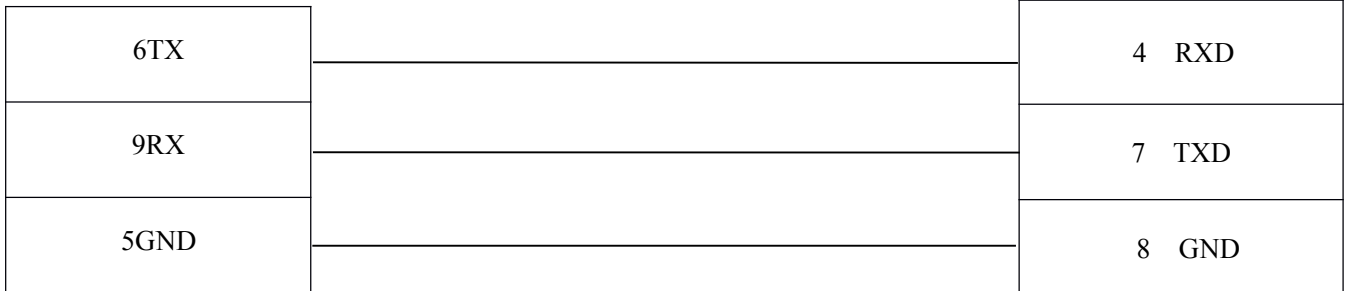


**TK6070IH**

**AB MicroLogix RS232 (1000/1100/1200/1500)**

COM 1 RS232  
9p D-SUB

mini-DIN  
8pin

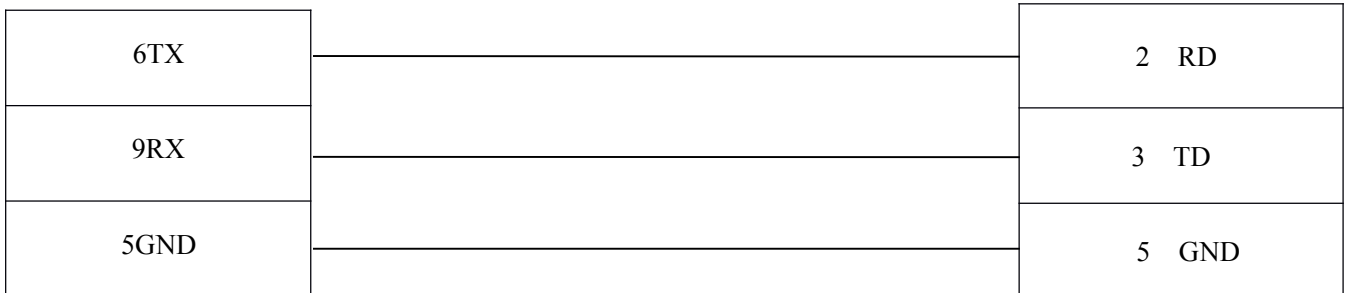


**TK6070IH**

**AB(SLC5/03,04,05)CPU CH0**

COM 1 RS232  
9p D-SUB

RS232  
9P D-SUB Male



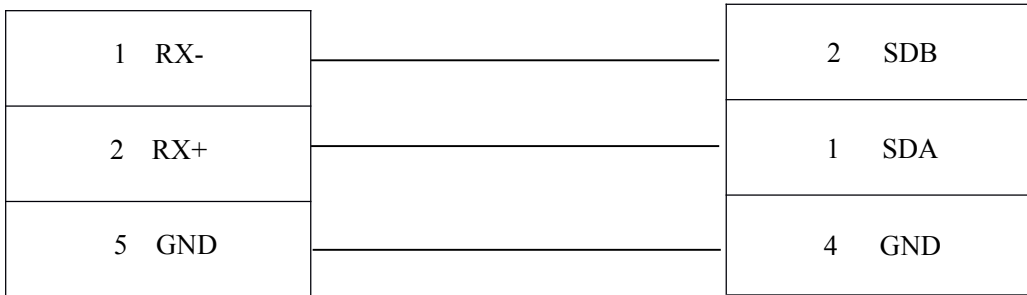
**TK6070IH (SLC500 Fixed type,SLC5/01,02,03 CH1)AB SLC500**

**DH485**

COM 2 RS485 2W

RJ45 **Port**

9p D-SUB



## 和泉 IDEC

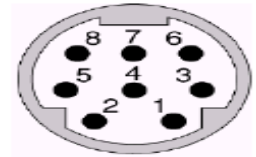
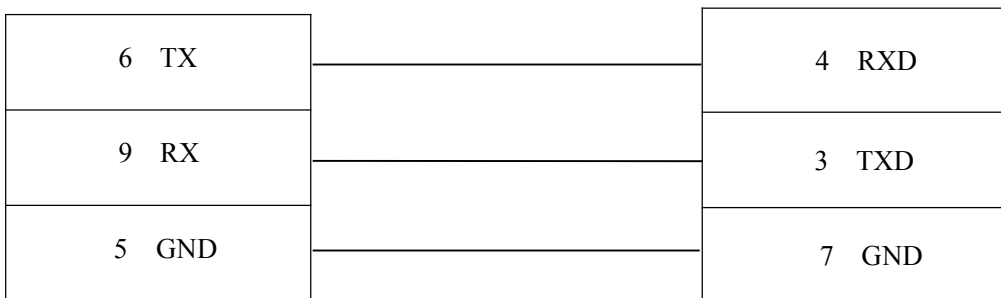
### TK6070IH (Micro3c , Microsmart , Opennet controller cpu ladder port)

COM 1 RS232

9p D-SUB

**CPU Port1 or port2** RS232

mini-DIN 8pin Male

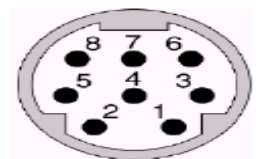
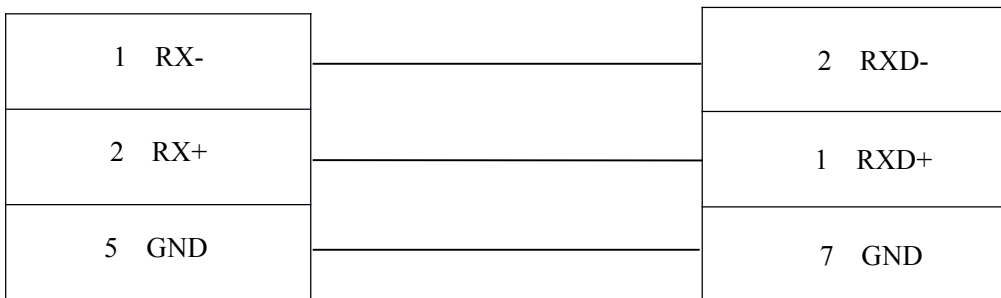


COM 2 RS485

9p D-SUB

**CPU Port** RS485

mini-DIN 8pin

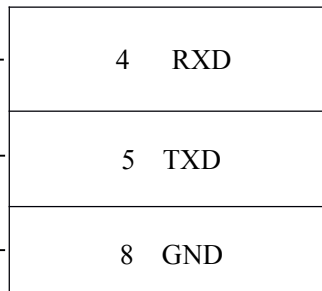
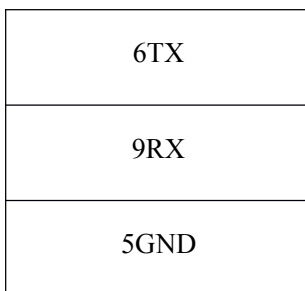


## 信捷

### TK6070IH

COM 1 RS232

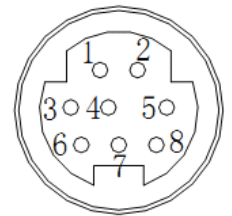
9p D-SUB



### XC

**CPU Port1 or port2** RS232

mini-DIN 8pin FeMale

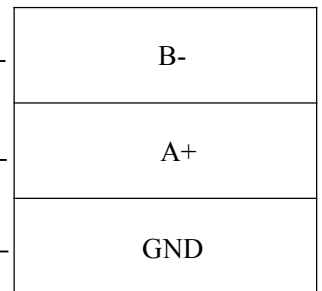
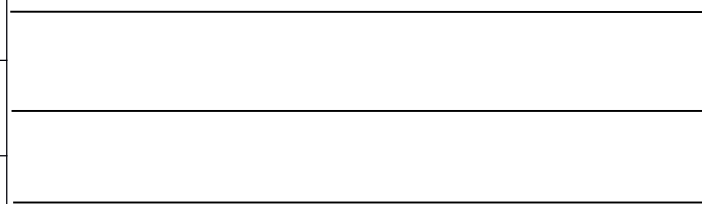
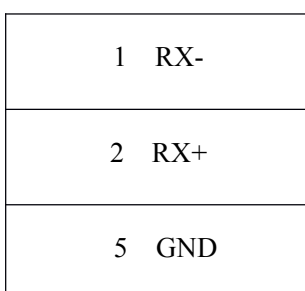


Mini Din 8 芯插座（孔）

### TK6070IH

COM 2 RS485 2w

9p D-SUB



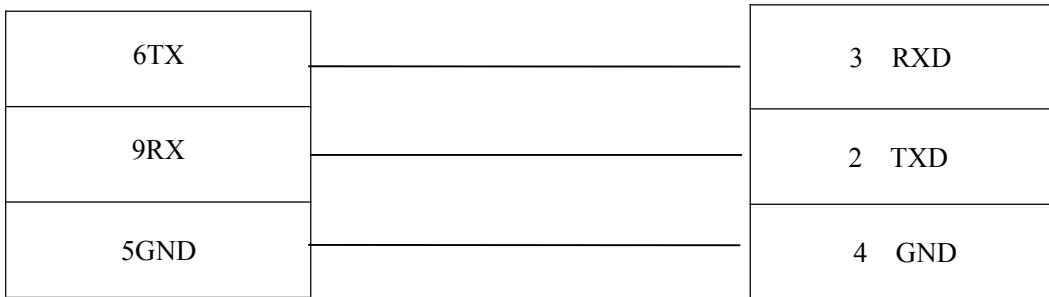
### XC Port2

RS485 port

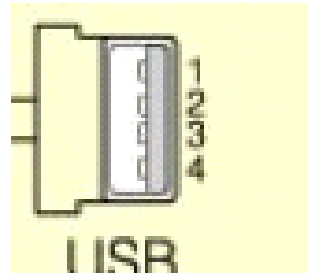
## 丰炜 VH

### TK6070IH

COM 1 RS232  
9p D-SUB



## 丰炜 VH



## 基恩士 PLC

### KEYENCE KV series

COM 1 RS232

9p D-SUB

RS-232:

OP-26486

